

Work Order ID 61058

August 4, 2010 1:59:46 PM



Page 1

Item ID: D4048-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Mounting Lug

Start Date: 8/04/10 Start Qty: 2.00



Cust Item ID:

Required Date: 8/04/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: *V*

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D4048

A

170

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK:
2 X D4048-6 B58068 IDENTIFIED WRONG
S/B D4048-5
RE-STOCK UNDER NEW B/N

Rec'd 10/8/04
U 1008-04

171

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

510108/04

(12)
-5

180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/08/04
MF
10-8-04

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Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Picklist Print

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Page 1

Work Order ID: 61058

Parent Item: D4048-5

Parent Item Name: Mounting Lug



Start Date: 8/04/10

Required Date: 8/04/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE JLM 10-01-26 VERIFIED BY:EC IPP Rev:B
as per dwg revA DD 10.02.18 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4048-6		Manufactured	No				Each	1.0000		2			



Mounting Lug



Location

Loc Qty

Loc Code

ST460

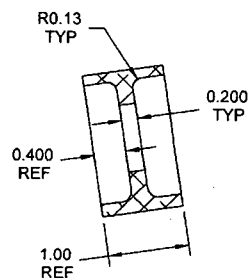
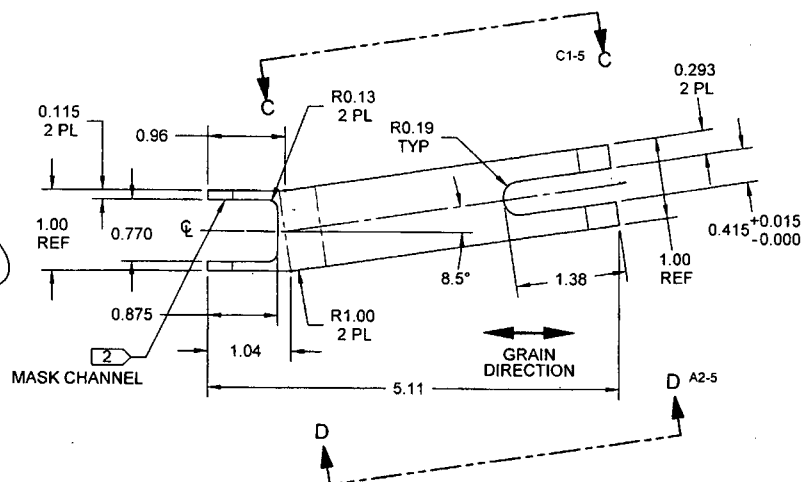
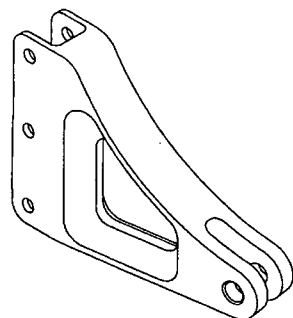
1

58068

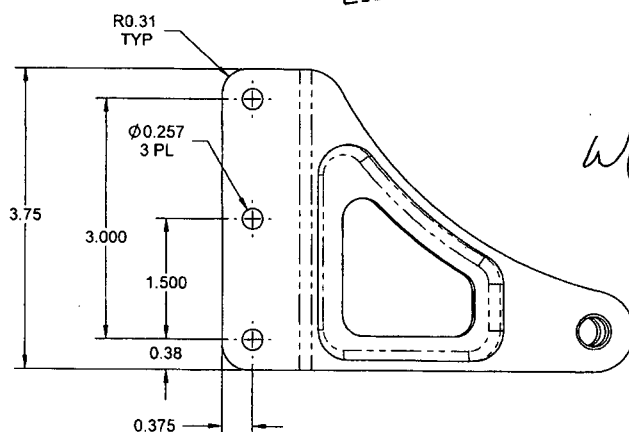
1

2

h



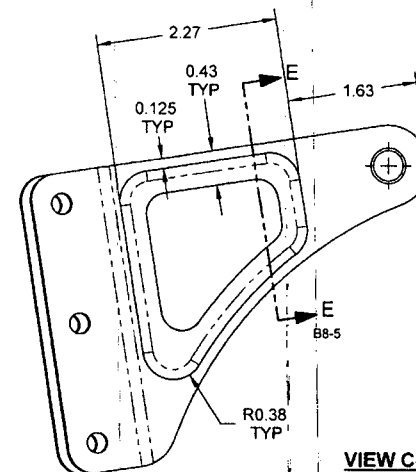
SECTION E-E C2-5



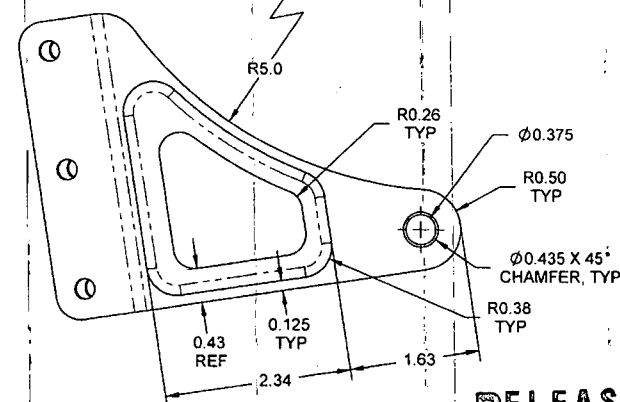
D4048-5 MOUNTING LUG

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR
PER AMS-QQ-A-225/8 (OR 4117/4128/4115/4116)
PER AMS-QQ-A-200/8 (OR AMS 4160)
REF DART SPEC. M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
MASK Ø0.257 HOLES AND INDICATED CHANNEL (ZN C7-5)
PRIOR TO POWDER COAT
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4048-5" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.44 lbs



VIEW C-C D5-5



VIEW D-D C4-5

RELEASED
2010-02-16

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO. D4048	REV. A
MFG. APPR.	RF	SHEET 5 OF 9	
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	MOUNTING LUG ASSY	NTS
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